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A production system is a larger system that includes a collection of manufacturing systems and the support systems used to manage them. A manufacturing system is a subset of the production system. 1.4

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Programmable automation is the system in which the

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operation sequence is controlled by a set of instructions and commands. This set of instructions that are coded and are able to be read and interpreted by the system is the program.

Advantages: Batch production preferred, Flexible to accommodate changes in the product design.

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